



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-567-023
Job Sheet 170918



Part No: D350-567-023

Job Qty: 2 ea

Part Name: Replacement Window, Large



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/24/18

Job Tracking No:

Due Date: 2/13/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV E SHEET 28 IPP Rev:A New Issue 07-06-07 JLM IPP Rev:B 08-10-07 as per revD DD verified by:
IPP REV:C 13.10.15 AS PER IIN REV:E DD VERF:JLM IPP REV:D 16.04.25 as per chg003 DD VERF:JLM

Ship Via:

C/H-003

DAS
21
9-80

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/13/18	0.00	0.00	Start Up Stores/Pkg-2		50 FEB 2 2018
110	Packaging	2 pcs		2/13/18	0.00	0.00	Packaging1-3		
120	QC	2 pcs		2/13/18	0.00	0.00	QC4		
125	DC	2 pcs		2/13/18	0.00	0.00	DC		DAS 58 MAY 0 1 2018
130	Packaging	2 pcs		2/13/18	0.00	0.00	Packaging3-1		9-80
140	QC21-FG	2 Ea		2/13/18	0.00	0.00	QC21		DAS 21 9-80 MAY 0 1 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
212-12	Receptacles	18 Ea (9 ea)	90-Start up Operation	
2600-6	Camlock Stud	18 Ea (9 ea)	90-Start up Operation	
2600-LW	Washer, Camlock Retaining	18 Ea (9 ea)	90-Start up Operation	
AN526C832R9	Screw	44 Ea (22 ea)	90-Start up Operation	
D2463	1/2" Seal (\$ Per Foot)	12.5000 ft (6.25 ea)	90-Start up Operation	
D2942	Replacement Window For -025	2 Ea (1 ea)	90-Start up Operation	
DT8439	Template	2 (1 ea)	90-Start up Operation	
FG-778150-550-ROL	7781 9 oz Glass 50" x 125 yd	36 sf (18 ea)	90-Start up Operation	
MS20426AD3-5	Rivet	36 Ea (18 ea)	90-Start up Operation	
MS21042L08	Nut	44 Ea (22 ea)	90-Start up Operation	
NAS1149DN832J	Washer	88 Ea (44 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	212-12	18	89	0
	2600-6	18	96	0
	2600-LW	18	234	0
	AN526C832R9	44	344	0
	D2463-075	18	498	0
	D2942	2	0	0
	DT8439	2	0	0
	FG-778150-550-ROL	36	492	0
	MS20426AD3-5	36	8,510	0
	MS21042L08	44	2,034	0
	NAS1149DN832J	88	2,734	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	MRB (QSI042) Approval _____ Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____			
Description Work Order Detail: _____ Job No: 170918 Operation 02/02/18 Start up Operation CHG003 Revision: Operation: Change No: Original Serial #: S038413 D350-567-023 Replacement Window, Large S038413 DART AEROSPACE Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	U ☐ Po ☐ Rus ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Polio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



Dart Aerospace Ltd.
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Master Unit 000386

Tel (613) 632-5200

Containers on Master Unit 000386				
Serial No	Part No	Customer Part No	Status	Quantity
S038266	212-12	212-12	Allocated	18
S038261	2600-6	2600-6	Allocated	18
S038197	2600-LW	2600-LW	Allocated	18
S038196	AN526C832R9		Allocated	44
S017793	D2463-0750	D2463-0750	Allocated	1
S038411	D2463-0750	D2463-0750	Allocated	1
S038274	FG-778150-550-ROL		Allocated	36
S038193	MS20426AD3-5		Allocated	36
S038187	MS21042L08		Allocated	44
S038185	NAS1149DN832J	NAS1149DN832J	Allocated	88

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